

10/22/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



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012567

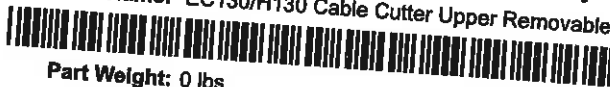
D130-1046-111
Job Sheet 202235



Part No: D130-1046-111

Job Qty: 1 pcs

Part Name: EC130/H130 Cable Cutter Upper Removable Provisions



Part Weight: 0 lbs

Job Created: 10/22/19

Due Date: 11/28/19

Type: Stock

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Note: D130-1046-111 REV.B IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.22 AS PER DWG
REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		11/28/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4	DAS	
							Packaging 1 - 5	74	
							Packaging 1 - 6	9-89	
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S225506



Part: D130-1046-111

Job No: 202235

Serial No/Batch: S225506

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR02609SE 18/08/08, TC, LOA C-18.

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120 QC 4	1 pcs	11/28/19	0.00 0.00	Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
				QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
QC 4 - 74						
QC 4 - 75						
QC 4 - 78						
130 Packaging 3-1 - Stock - B4B 1 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B			
			Packaging 3 - 2 - B4B			
			Packaging 3 - 3 - B4B			
			Packaging 3 - 4 - B4B			
			Packaging 3 - 5 - B4B			
			Packaging 3 - 6 - B4B			
			Packaging 3 - 7 - B4B			
			Packaging 3 - 8 - B4B			
			Packaging 3 - 9 - B4B			
			Packaging 3 - 10 - B4B			
			Packaging 3 - 11 - B4B			
			Packaging 3 - 12 - B4B			
			Packaging 3 - 13 - B4B			
			Packaging 3 - 14 - B4B			
			Packaging 3 - 15 - B4B			
			Packaging 3 - 16 - B4B			
			Packaging 3 - 17 - B4B			
			Packaging 3 - 18 - B4B			
			Packaging 3 - 19 - B4B			
			Packaging 3 - 20 - B4B			
			Packaging 3 - 21 - B4B			
			Packaging 3 - 22 - B4B			
			Packaging 3 - 23 - B4B			
			Packaging 3 - 24 - B4B			
			Packaging 3 - 25 - B4B			
			Packaging 3 - 26 - B4B			
			Packaging 3 - 27 - B4B			
			Packaging 3 - 28 - B4B			
			Packaging 3 - 29 - B4B			
			Packaging 3 - 30 - B4B			
			Packaging 3 - 31 - B4B			
			Packaging 3 - 32 - B4B			
			Packaging 3 - 33 - B4B			
			Packaging 3 - 34 - B4B			
			Packaging 3 - 35 - B4B			
			Packaging 3 - 36 - B4B			
135 DC - 1 - B4B	1 pcs	11/28/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	11/28/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						

DAS
78
9-89

OCT 2 3 2019

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OCT 2 3 2019

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FL Dock

- 130 - Identify and pack for shipping as per PPP D130-1046-111 Location: _____
 135 - (Document Control) Photocopy bluefile & type labels per PPP D130-1046-111 CHG001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5556-041	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5205791
D5605-1	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5053108
D5631-1	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5120000
LN9016-06K	Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5126527
LN9025-0610K	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5150409
LN9025-0620K	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5150409 5142
LN9037-06075	Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5124417
LN9338-06	Nut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5139523
LN9386-06018A	Bolt, Titanium	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5192359

472 x 2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5556-041	1	3	0
	D5605-1	2	4	0
	D5631-1	2	2	0
	LN9016-06K	6	31	0
	LN9025-0610K	2	42	0
	LN9025-0620K	2	42	0
	LN9037-06075	2	8	0
	LN9338-06	2	10	0
	LN9386-06018A	6	18	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Cross tube ☐
Small Fab ☐
Finishing ☐
Skid-tube ☐
Machining ☐
Large Fab ☐
Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐
Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Other/Details:

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

ITEM	QTY	P/N	DESCRIPTION	MANUFACTURER	ALTERNATE PART
	X	D130-1046-111	REMOVABLE PROVISIONS, UPPER		
1	1	D5656-041	CUTTER ASSEMBLY, UPPER		
2	2	D5605-1	SPACER		
3	2	D5631-1	SPACER		
4	6	LN8016-06K	WASHER, BEVELLED (M6)		
5	2	LN8025-0610K	WASHER (M6)		
6	2	LN8025-0620K	WASHER (M6)		
7	2	LN8037-06075	HEX HEAD BOLT (M6)		
8	2	LN8338-06	NUT (M6)		
9	6	LN8366-06016A	BOLT, TITANIUM (M6)		LN8366-06018
10	AR	PR1422	SEALANT	PPG/DESOTO	P/S890 OR MIL-S-8802 COMPLANT
11	AR	NYCOTE 7-11BL	PROTECTIVE COATING	NYCOTE	
12	AR	PENETROX A13	ELECTRICAL JOINT COMPOUND	BURNDY	

2
2
2

- NOTES:
- 1) ALL DIMENSIONS IN MILLIMETERS.
 - 2) NOT INCLUDED IN KIT. TO BE PROVIDED BY INSTALLER.
 - 3) APPLY SEALANT (ITEM 10) TO CUTTER ASSEMBLY FACING SURFACES UPON INSTALL.
 - 4) WEI INSTALL FASTENERS WITH SEALANT (ITEM 10).
 - 5) DOME SEAL NUTS WITH SEALANT (ITEM 10).
 - 6) FILLET SEAL AROUND CUTTER ASSEMBLY WITH SEALANT (ITEM 10).
 - 7) REMOVE TOP FIBERGLASS LAYER TO BONDING STRIP BELOW. REMOVE NON-CONDUCTIVE COATING ON MATING SURFACE OF CUTTER ASSEMBLY. UPPER TO Ø18mm. ASSEMBLE WITH ELECTRICAL JOINT COMPOUND (ITEM 12).
 - 8) CONTACT AREA TO BE CLEAN OF ALL NON-CONDUCTIVE COAT (Ø9mm).
 - 9) AFTER ASSY, BARE METAL SURFACES TO BE PROTECTED WITH SEALANT (ITEM 10).
 - 10) TRIM TIP FACE FLUSH WITH BOTTOM OF COUNTERBORE IN CUTTER ASSEMBLY, UPPER.
 - 11) THIS VIEW FOR USE WITH REMOVAL INSTRUCTIONS, CHAPTER 25 OF ICAD-130-1046, OR WHEN INSTALLING FIXED PROVISIONS FOR LATER USE (WITHOUT THE CUTTER ASSEMBLY INSTALLED).
 - 12) IF FIXED ROOF PROVISIONS ARE ALREADY INSTALLED, TRANSFER DRILL Ø8.8mm (2 PL) AND Ø6.2mm (6 PL) FROM ROOF INSERTS TO CUTTER ASSEMBLY (ITEM 1). OTHERWISE, DRILL CUTTER ASSEMBLY (ITEM 1) Ø8.8mm (2 PL) AND Ø6.2mm (6 PL) USING DIMENSIONS ON SHEET 2.

APPROVED

DESIGN	DRAWN	JMH	DESCRIPTION	DART AEROSPACE USA, INC.	REV. B
CHECKED	CP	CP	DART AEROSPACE USA, INC.	EUGENE, OR	SHEET 1 OF 4
MFG. APPR.	N/A	N/A	D130-1046-111		SCALE
APPROVED	DSV	CP	REMOVABLE PROVISIONS, UPPER NTS		
DE APPR.	CP	CP			
DATE	18.06.26				

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UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS